Friday, 11/18/2005 5:29:34 PM

User:

Linda Lacelle

**Process Sheet** 

Customer

: CU-DAROU1 Dart Helicopters Services

Job Number

: 24876A

Estimate Number

: 10332

P.O. Number

**Previous Run** 

Written By

: NIA

: 11/18/2005 This Issue : NC

Prsht Rev. First Issue

: NIA

S.O. No. : NIA

; SMALL /MED FAB

: 24111A

Checked & Approved By Comment

: Est Rev:A New Issue 05-11-07 JLM

**Drawing Name** 

**Part Number** 

: D2534 D2534 REV D

**Drawing Number Project Number** 

: NA

: LÖCK PLATE

; D **Drawing Revision** Material

: NIA : 12/20/2005

Due Date

U

Qty:

40 Um:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0



**PURCHASING** 

05-11-22

Comment: PURCHASING

Order (2) D2534 per (1) D2530

Issue P/O: 146

Email or ship DXF file to vendor

Laser cut D2534 flat pattern per Dwg D2534

Material release note required

2.0 D2534F Lock Plate



Comment: Qty.:

2.0000 Each(s)/Unit Total: 80.0000 Each(s)

Lock Plate

3.0

**PACKAGING 1** 

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

CZ06/01/05

66-07-05 80

4.0

QC6

DIMENSIONAL CHECK



Comment: Inspect dimensions per template D2534-T1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

SAD

06:01:45

Page 1

Form: rprocess

V/O:			75	WORK O	RDER CHANC	ES	,			
DAŢE	STEP		16	PROCEDURE CHANGE	• '	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
6.01.09	4.0	Took	1 for ter	-plate 02534-71	・ : : : : : : : : : : : : : : : : : : :		06-01-05	I	06.01.09	4.01.09
		i.								

Part No:	PAR #:	Fault Category:	•	*	NCR: Yes (No)	DQA:	Date: 06/01/17
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		į.		;	 QA: N/C	Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
2.		 Description of	f NC		1	Corrective A	ction		Verification	Approval	Approval	
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NOTE: Date & initial all entries

Date: User:

Friday, 11/18/2005 5:29:35 PM

- Linda Lacelle

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: LOCK PLATE** 

Job Number: 24876A

Part Number: D2534

Job Number:



Seq.#:

Machine Or Operation:

Description:

PACKAGING 1

PACKAGING RESOURCE #1



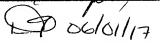
Comment: PACKAGING RESOURCE #1

Identify and Stock Location:\_\_\_\_

Job Completion



JUE 06/01/17 80



Dart	<b>Aeros</b>	pace	Ltd

W/O:	·			WORK OR	DER CHANGE	S				<u>.</u>
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Part No:		; ; (	_PAR #:	Fault Category:		NCR: Yes	No <b>DQ</b>	A:	_ Date: _	9
:						QA:	N/C Close	d:	Date: _	

NCR:			4	WORK ORDI	ER NON-CONFORMANC	E (NCR)				
			Description of NC		Corrective Action Section B		Verification	Approval		
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NOTE: Date & initial all entries

## material test/inspection certificate 40 264027

INVOICE NO. : COMMODITY : F05M325R

PRIME COLD ROLLED STAINLESS STEEL SHEET

SPECIFICATION:

**AISI 304** 

工廠:高雄縣路竹鄉 「安珠845號 845, SHUN AN RD. LU CHU HELAN KAOHSIUNG TAIWAN R.O.C. TEL:(07)6972885 FAX:(07)6978006 CERTIFICATE NO: FORMARKE DATE OF ISSUE:03/31/2006 PAGE:3

ustomer :		INTE	GRIS M	etals la	TD CT											111012				
SIZE	BUYER'S	NO.		eight .W.)						Test		Chemical Composition (%)								
	ITEM NUMBER		KGS	LBS			Y.S.	T.S. (N/mm²)	EL.	HRB	нv		Si	Mn	P	\$	Ni	Cr .	N	
AISI 304 2B 11GA / 48" X 120" 11GA / 48" X 120" 11GA / 48" X 96" AISI 304 NO.4 16GA / 36" X 120"	(7427-6445) (7427-6445) (7427-6403) (7426-6064)	1	1,404 1,051 1,398	3,095 2,317 3,082 3,078	YU136029 YU136029 YU136785 YU282680	42S56953A-2122 42S56953A-2123 42S60093B-11 41S56329-22111	275 275 290	630 630 659 670	51 51 51	83 83 84	164 164 169	x100 4.1 4.1 4.3	52 52 47	109 109 119	x1000 31 31 28	3 3 9	820 820 809	1817 1817 1827	2.4 2.4 2.9	
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NO MERCURY CONTAMINATION

Bend test:good for all Heat NO.

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

PRODUCT IN ACCORDANCE WITH ASTM A240, A480. A262E, ASME SA240, QQS766D.

P.O. NO.: 494470

186,215, 146,248,245

YIEH MAU CORP